

Date: Thursday, 19/04/2007 12:57:23 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: RING
Job Number	: 31957B		
Estimate Number	: 10395		
P.O. Number	:	Part Number	: D29685
This Issue	: 19/04/2007	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D2968
First Issue	: / /	Project Number	: N/A
Previous Run	: 31956B	Drawing Revision	: B1
	Type	Material	:
	: MACHINED PARTS	Due Date	: 26/04/2007
Written By	:	Qty:	40
Checked & Approved By	:	Um:	Each
Comment	: Est:C 03.04.11 Reformat; Incorporated D2968-1/-5 KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M4130NT3000W500	4130 Tube 3"ODx.5"W
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Comment: Qty.: 0.0587 f(s)/Unit Total : 2.3478 f(s)
 Material: AISI 4130 Ø 3.00 .500" WALL " Bar
 (M4130N-R0.750) Batch: _____
 Identify AS D2968-1

2.0	MORI SEIKI	MORI SEIKI CNC LATHE LARGE
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Comment: MORI SEIKI LATHE
 1-Turn Blank as per Folio FA049 and Dwg D2968
 2-Deburr, no sharp edges

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: _____

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Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

